

### Science-Based Design of Experiments (SBDoe) Identifies the Most Informative Experiment

**Information content**

Experiments should be designed with a statistic design criterion!

- **What, where, and when** to measure?
- How many experiments?

**First-principle model**

**Gradient-based optimization**

### Two Types of Measurements (Sensors)

**Dynamic-cost**

- Installation cost + cost per measurement
- Takes money or human resources at every timepoint

[1] Manual measurement

**Static-cost (Special case)**

- Installation cost + \$~0 cost per timepoint
- If chosen, data at all timepoints are available

[2] GC, Thermocouple...

### Science-Based DoE Systematically Designs Experiments

#### SBDoe maximizes Fisher Information Matrix

**Aim: Minimize parameter uncertainty**

**SBDoe Optimization Problem**

$$\max_d \psi(\mathbf{M} + \mathbf{M}_0)$$

$$\text{s.t. } \mathbf{M} \approx \mathbf{Q}^T \Sigma_y^{-1} \mathbf{Q}$$

Model Equations (DAEs, PDAEs...)

**Error Covariance Matrix**

$$\Sigma_y = \begin{bmatrix} \sigma^2(y_{1,t_1}, y_{1,t_1}) & \dots & \sigma^2(y_{1,t_1}, y_{N,t_N}) \\ \vdots & \ddots & \vdots \\ \sigma^2(y_{N,t_N}, y_{1,t_1}) & \dots & \sigma^2(y_{N,t_N}, y_{N,t_N}) \end{bmatrix}$$

y: measurements  
θ: parameters  
d: design variables

**1<sup>st</sup> order Sensitivity Matrix**

$$\mathbf{Q}(d) = \begin{bmatrix} \frac{\partial y_1}{\partial \theta_1} |_{t_1} & \dots & \frac{\partial y_1}{\partial \theta_{N_p}} |_{t_1} \\ \vdots & \ddots & \vdots \\ \frac{\partial y_{N_y}}{\partial \theta_1} |_{t_r} & \dots & \frac{\partial y_{N_y}}{\partial \theta_{N_p}} |_{t_r} \end{bmatrix}$$

### Measurement Optimization Framework

max<sub>x</sub> ψ(M + M<sub>0</sub>) } Goal: Maximize determinant or trace

s.t. M<sub>i,j</sub> } x ∈ X: measurements, discrete decisions

**Static-Static**

$$= \sum_s \sum_{s'} \mathbf{M}_{s,s',i,j} \cdot x_{s,s'}$$

**Dynamic-Dynamic**

$$+ \sum_d \sum_{d'} \sum_t \sum_{t'} \mathbf{M}_{(d,t),(d',t'),i,j} \cdot x_{(d,t),(d',t')}$$

**Dynamic-Static**

$$+ \sum_s \sum_{s'} \sum_{(d,t)} \mathbf{M}_{s,(d,t),i,j} \cdot x_{s,(d,t)}$$

**Budgets**

$$\sum_{k \in K} c_k \cdot \bar{x}_k \leq B$$

$$\sum_{d \in D} \sum_{t \in t_d} \bar{x}_{d,t} \leq L_{total}$$

$$\sum_{t \in t_d} \bar{x}_{d,t} \leq L_d, \forall d \in D$$

$$\sum_{t' - t < T_{int}} \bar{x}_{d,t} \leq 1, \forall d \in D, \forall t \in t_d$$

Relaxed to only linear constraints

### Case Study: Kinetics

$$k_1 = A_1 e^{-\frac{E_1}{RT}}$$

$$k_2 = A_2 e^{-\frac{E_2}{RT}}$$

$$\frac{dC_A}{dt} = r_A = -k_1 C_A$$

$$\frac{dC_B}{dt} = r_B = k_1 C_A - k_2 C_B$$

$$C_C = C_{A0} - C_A - C_B$$

$$C_B(t_0) = 0$$

$$C_C(t_0) = 0$$

φ = [C<sub>A0</sub>, T(t)]

Measurements Cost		
Name/Cost	Installation(\$)	Measure(\$/time)
C <sub>A</sub> Static	2000	0
C <sub>B</sub> Static	2000	0
C <sub>C</sub> Static	2000	0
C <sub>A</sub> Dynamic	200	400
C <sub>B</sub> Dynamic	200	400
C <sub>C</sub> Dynamic	200	400

### A- and D-optimality Select Different Measurements

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### Case Study: Rotary Bed System (PDAE)

**MILP for max A-optimality**

**NLP for max D-optimality**

**Variables:**

- 12 continuous
- 381 binary

**Constraints:**

- 12 equality
- 1,096 inequality

• 5 parameters (5 × 5 FIM)

• 110 timepoints / measurement

• 9 static-cost measurements

• 3 dynamic-cost measurements

• 2 either static- or dynamic-cost

### Adding Measurements Increase the Information Content

**Maximizing A-optimality**

**Maximizing D-optimality**

**USD 5000**

Static-cost: T<sub>out</sub><sup>(ads)</sup>, T<sub>out</sub><sup>(des)</sup>, T<sub>19</sub><sup>(ads)</sup>, F<sub>out</sub><sup>(des)</sup>, F<sub>in</sub><sup>(ads)</sup>, F<sub>in</sub><sup>(des)</sup>

**USD 11000**

Static-cost: T<sub>out</sub><sup>(ads)</sup>, T<sub>out</sub><sup>(des)</sup>, F<sub>out</sub><sup>(ads)</sup>, F<sub>out</sub><sup>(des)</sup>, F<sub>in</sub><sup>(ads)</sup>, F<sub>in</sub><sup>(des)</sup>, T<sub>19</sub><sup>(ads)</sup>, T<sub>23</sub><sup>(ads)</sup>, T<sub>28</sub><sup>(ads)</sup>

Dynamic-cost: z<sub>out</sub><sup>(ads)</sup> at 124, 134, 180, 190, 200 [min]; z<sub>out</sub><sup>(des)</sup> at 2, 12, 22, 32, 42 [min]; z<sub>23</sub><sup>(ads)</sup> at 158, 210, 220 [min]

**USD 12000**

Static-cost: T<sub>out</sub><sup>(ads)</sup>, T<sub>out</sub><sup>(des)</sup>, F<sub>out</sub><sup>(des)</sup>, F<sub>in</sub><sup>(ads)</sup>, F<sub>in</sub><sup>(des)</sup>, T<sub>19</sub><sup>(ads)</sup>, z<sub>out</sub><sup>(ads)</sup>

- Low budget: Static-cost measurements provide more information with lower price
- With more budget: More measurements are chosen
- Dynamic-cost measurements have a minimum 10 minutes interval for human sampling
- As budget increases, z<sub>out</sub><sup>(ads)</sup> is chosen as static-cost, instead of dynamic-cost before

### Take-Aways

- Measurement optimization maximizes information content within budget while easily incorporating practical constraints.
- It can be done before building the experimental system, therefore improving data acquisition efficiency with low costs.

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