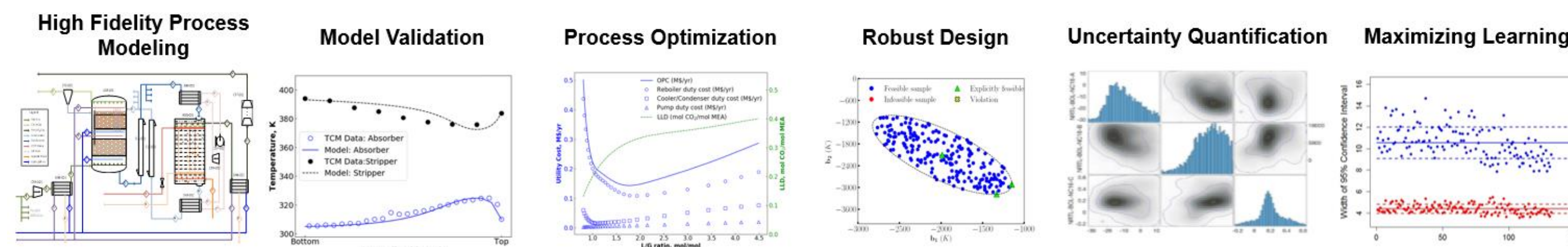


CCSI² Pilot Support Capabilities

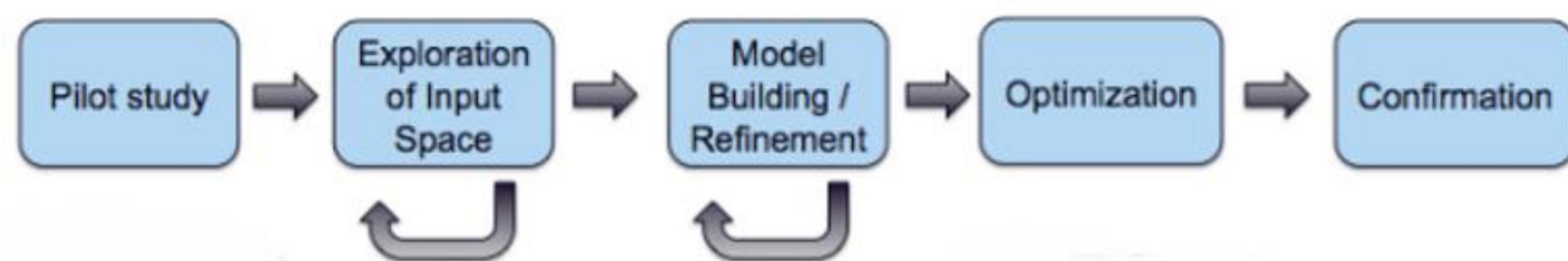
CCSI² partners with developers of novel CO₂ capture systems to accelerate the scale-up and commercialization of the technologies by leveraging its core modeling capabilities:



Design of experiments is a powerful tool for accelerating learning by targeting maximally useful input combinations to match experiment goals

Sequential design of experiments (SDoE) allows for incorporation of information from an experiment as it is being run, by updating selection criteria based on new information

Test campaigns may be designed in phases with varying objectives, tailored to achieve project goals

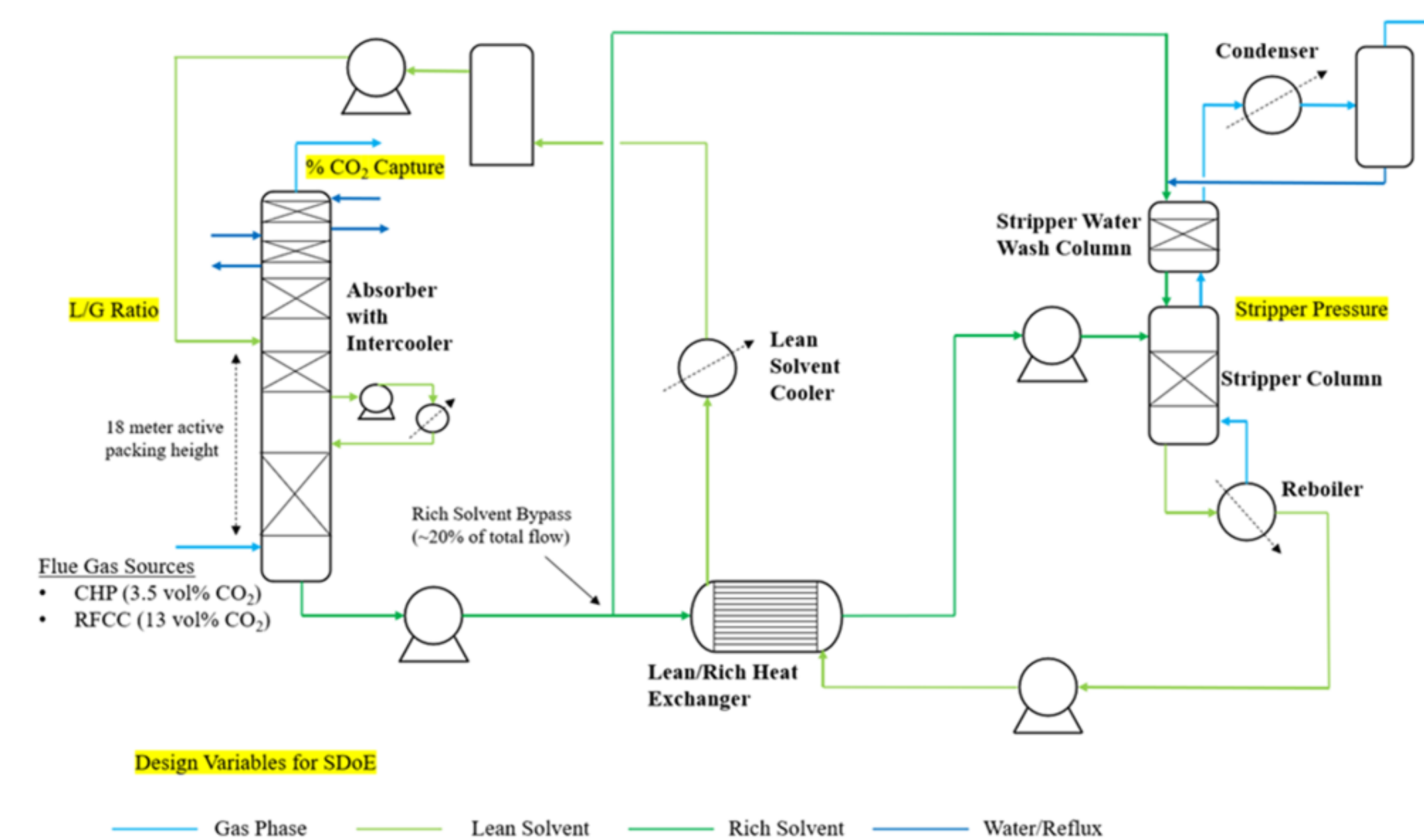


Test Campaign for NAS Technology at TCM

NAS technology tested at TCM (12 MWe scale) – the world's largest facility for evaluation of CO₂ capture technologies

CCSI² team contributed separate designed experiments for gas-fired combined heat and power (CHP) [3.7 vol% CO₂] and residual fluidized catalytic cracker (RFCC) [13.5 vol% CO₂] flue gas sources

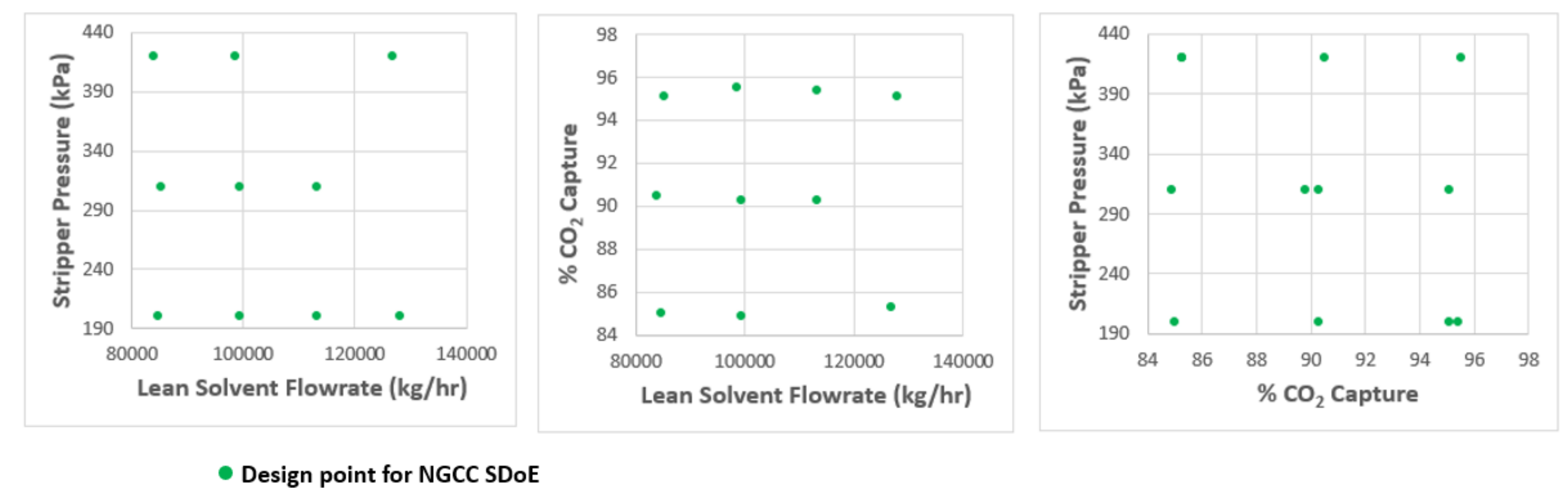
Each designed experiment included a series of test matrices with 12-22 proposed operating conditions for flexibility in design size:



Design Factors:

CO₂ Capture: 85-95%
Absorber L/G Ratio: 2.5 – 6.5 kg/kg
Stripper Pressure: 0.9-3.2 barg

Data sets generated for SDoE demonstrate good coverage of operation space:



CCSI² Collaborations with RTI

Research Triangle Institute (RTI) has developed Non-Aqueous Solvent (NAS) technology with projected improvements over baseline MEA system in terms of energy requirement for solvent regeneration.

CCSI² team supported test campaign at Technology Centre Mongstad (TCM) through use of SDoE strategies.

New collaboration between CCSI², RTI, and SLB (which has partnered with RTI to support and accelerate industrialization of NAS system) will focus on process modeling of the next-generation NAS technology (GEN2NAS).



Contact:

Joshua Morgan, National Energy Technology Laboratory
Joshua.Morgan@netl.doe.gov

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