

Project PARETO: A Systems Approach to Produced Water From Advanced Infrastructure Buildout, Optimization, and Hydraulic Analysis to Treatment

and Beneficial Reuse Across Industries

MERITORIOUS AWARDS for Engineering Innovation

PARETO won the 2022 Hart Energy Meritorious Engineering Award.

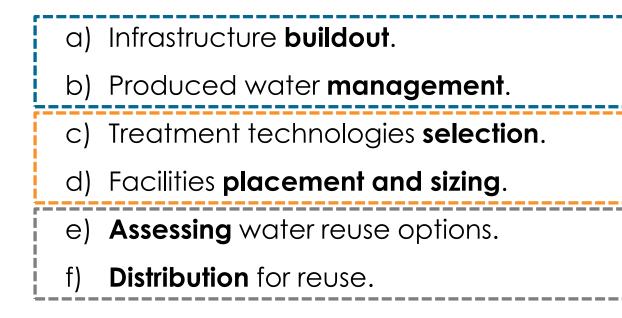
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Project Premise and Goals

Develop a decision-support tool to transport, treat, store, inject and/or reuse produced water from onshore oil & gas operations.

PARETO software helps with: 2021 Focus 2022 Focus 2023 Focus

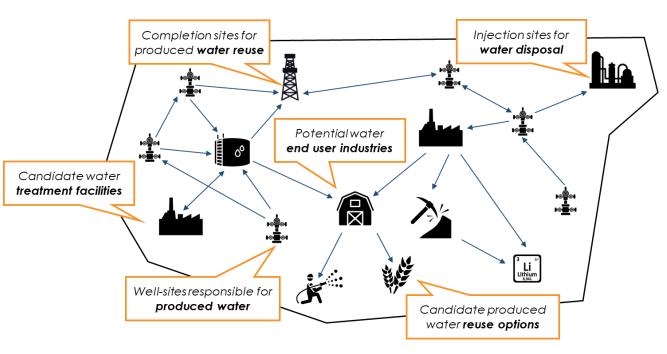


- Views produced water from a "systems" perspective.
- Is intended to serve as a resource to the community.

PARETO was designed to become a trusted decisionsupport tool for the produced water community.

Overview

Motivation and Challenges

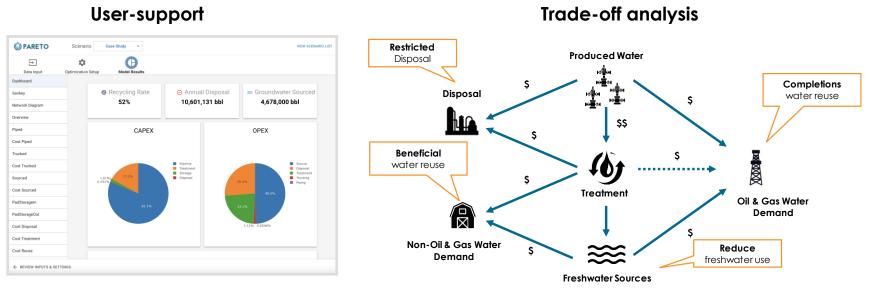


- Produced water volumes are increasing.
- Disposal capacity is rapidly decreasing (seismicity).
- Produced water is **challenging to treat**:
 - High TDS concentrations (up to 320,000 mg/L TDS).
 - Variety in production quantities and qualities.

Rigorous optimization models will help the industry find new ways of dealing with produced water.

Treatment and Beneficial Reuse

Project Development



- Open-source framework and user-interface development.
 - https://www.project-pareto.org/ Ο
 - https://github.com/project-pareto/project-pareto Ο
- Capabilities to solve existing real-world challenges.
- Water treatment placement, **beneficial reuse**, seismic 0 restrictions, hydraulics, etc.
- Industrial collaborations and applications.

selection and resource allocation.

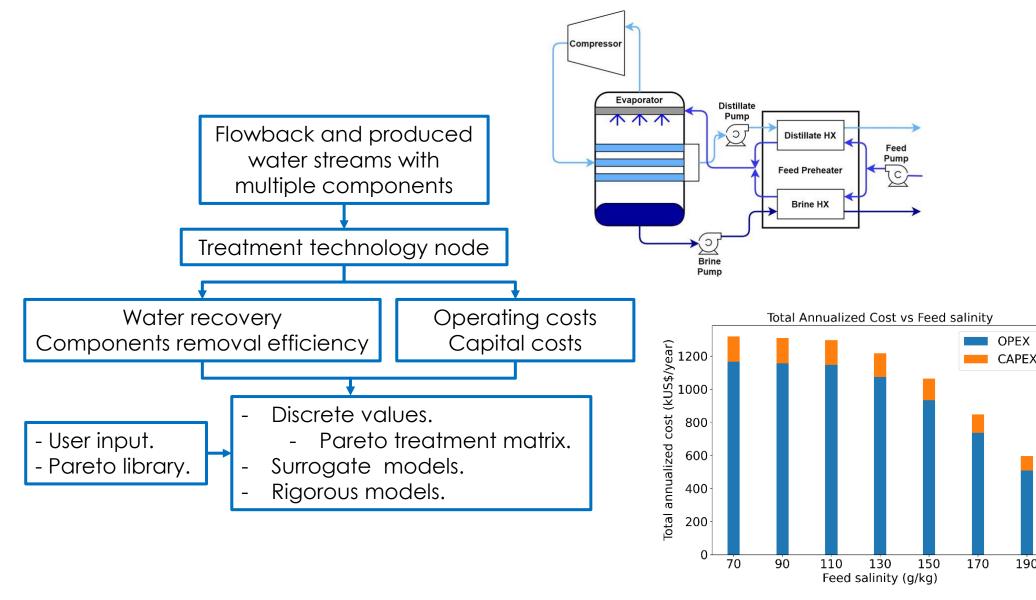
Evaluating through the lens of potential users. 0

Team PARETO actively engages with its stakeholders to identify important challenges and develop solutions.

Beneficial Reuse Outcomes

Offers insightful recommendations for beneficial reuse

Treatment for Recycling and Beneficial reuse



PARETO models treatment centers with different detail levels to align with user needs and ensure water quality requirements.

Beneficial Reuse Network Highlights

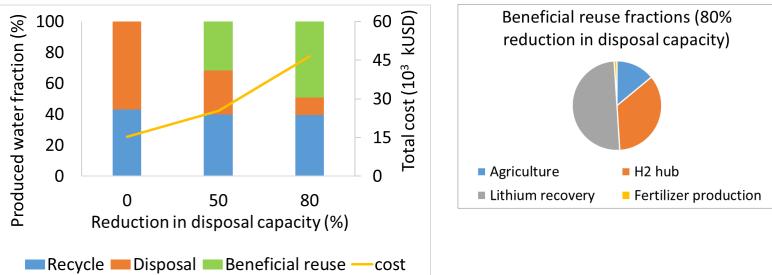
Beneficial reuse network:

- Adapts to diverse streams per site
- Addresses seasonal needs
- customizes post-desalinated water to site quality standards.
- Relies on meeting concentration targets and securing volume for resource recovery
- Dictates unique cost profiles for each material

Beneficial reuse example	Agricultural Application	Hydrogen Demonstration	Solution Mining	Fertilizer Production Facility	Critical Mineral Recovery			
Material and Quality Requirement	Desalinated and re- mineralized water	Ultra-pure water	Clean brine	Pure Ammonia	Clean brine or concentrated brine			
Demand Seasonal Variability	High	Moderate	Low	Low	None			
Model economic inputs	- Cost of treatment/post-treatment/process, storage, and transportation - Beneficial reuse credit							

PARETO addresses beneficial reuse challenges with tailored inputs, constraints, outputs, and objectives.

water management strategies.

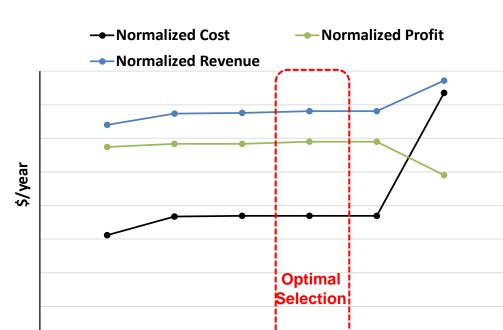


• Empowers dynamic 'what-if' scenarios and sensitivity analysis.

Illustrates seamless integration of beneficial reuse with other

Beneficial reuse realization is enhanced by PARETO providing dynamic analysis, and integrated strategies.

In-depth Analysis and Insightful Results



Ongoing Industrial Collaborations

The team continues to **collaborate** with several industrial partners:





Q = volumetric flow (m^3/s)

L = length of pipeline (m)

d = pipeline diameter (m)

P = pressure(Pa)

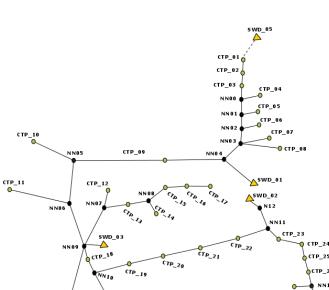
z = elevation (m)

Industrial Collaborations

Mid-stream Case Study Example: ARIS Water

Given:

- Network configuration
- Forecasts (production, flowback)
- Capacities and costs
- Planning horizon (18 months)



A SWD: Salt Water Disposal Site

CTP: Custody Transfer Poi

Pit: Frac Pond

R: Brine Treatment S

- **Optimization Setup**
- Seven jobs to choose from o CP01, ..., CP07

PARETO:

• PARETO chooses "optimal" jobs • Considering revenues and costs • Maximizing profits

Qualitative Results

- PARETO chooses CP01 and CP04
- CP03 is a similar solution Requires further pipeline buildout

Case Study Focus	fruck routing, storage placement/sizing, treatment/dispos al cost sensitivities	expansion (injection, pipelines, storage), third party constraints	Water management, desalination integration, beneficial reuse
PARETO Model	PARETOOps	PARETOStrategy	PARETOStrategy

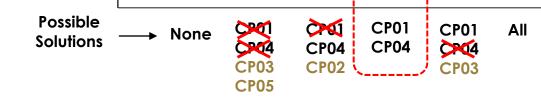
Determine:

- Infrastructure (capital decisions)
- Optimal flows and directions
- Capacity utilization
- Optimal job (flowback) selection

No. of Variables: 136,869 Binary Variables: 64,961 Constraints: 55,466 Solver: Gurobi

PARETO takes < 30 seconds to solve the problem, allowing the operators to perform several "what-if" scenario analyses.

Hydraulics



Scenario-Based Infrastructure Buildout and System Analysis

	Reduced Flowback (-30%)		Nominal Flowback			Increased Flowback (+30%)	
Reduced Completions (-30%)			Disposal: Storage:		-	Disposal: Storage:	-
Nominal Completions	Disposal: Storage:	-23% -	Nominal Scenario		Disposal: Storage:	- + 60%	
Increased Completions (+30%)	Disposal: Storage:	- 23% + 100%	Disposal: Storage:	- +	1 00%		

Industrial case studies are critical to demonstrate PARETO's usefulness, relevance, and importance to practitioners.

Motivation

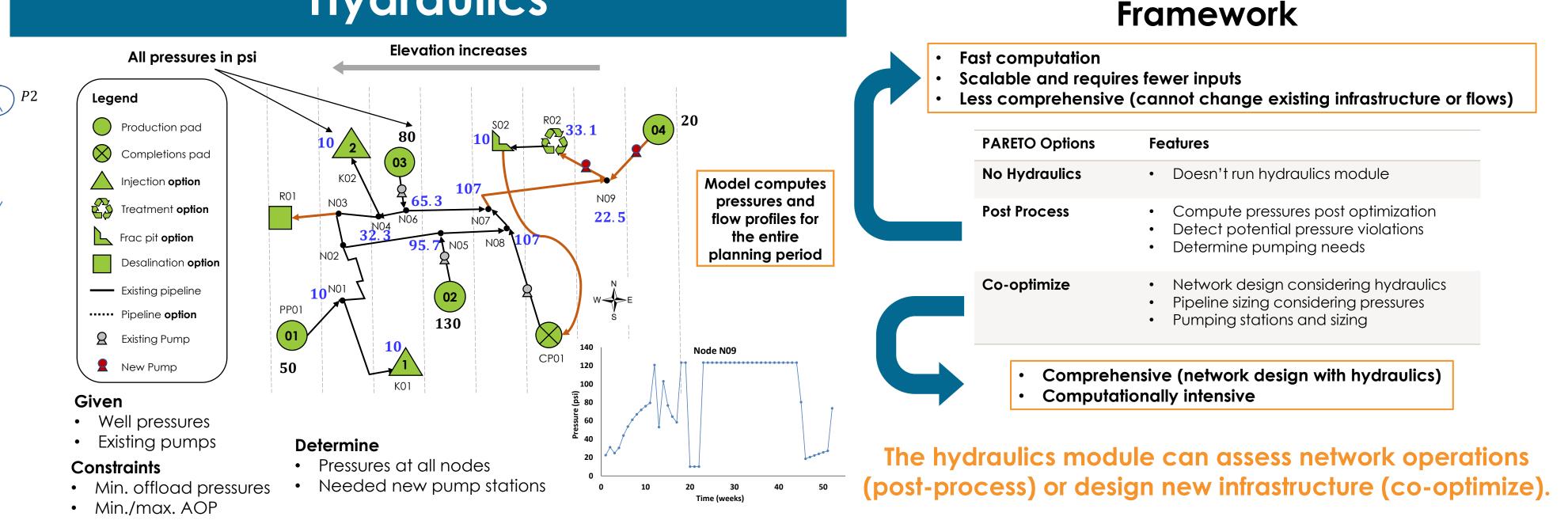
Motivation: Feedback from PARETO **Stakeholder Board!**

- Elevation changes across PW pipeline systems
- Fluctuations in pressures and flows (e.g., due to new wells)
- Flow capacity restrictions & MAOP nearviolations

Action: Incorporate hydraulics into PARETO!

- Consider elevation changes explicitly [z2 z1]
- Factor pressure into pipeline network design
- Identify pumping needs

PARETO's hydraulics module computes pressures at each node and determines pumping/throttling needs.



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